FIG. 1

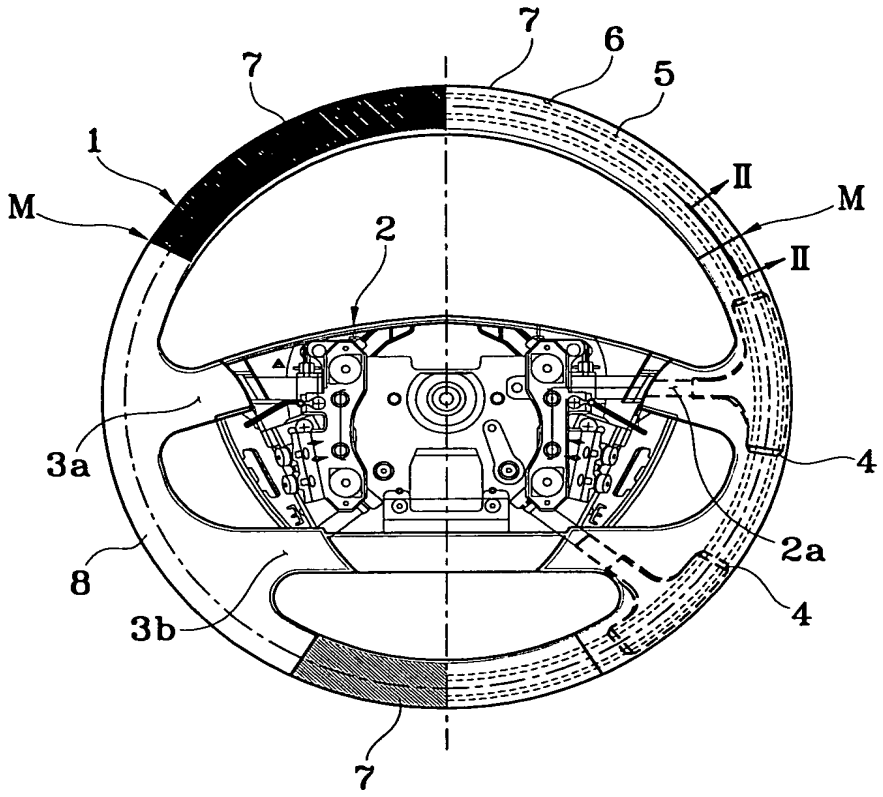


FIG.2

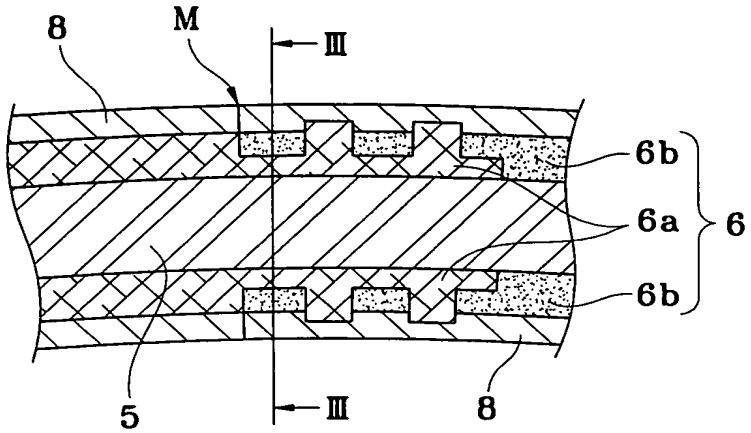


FIG.3

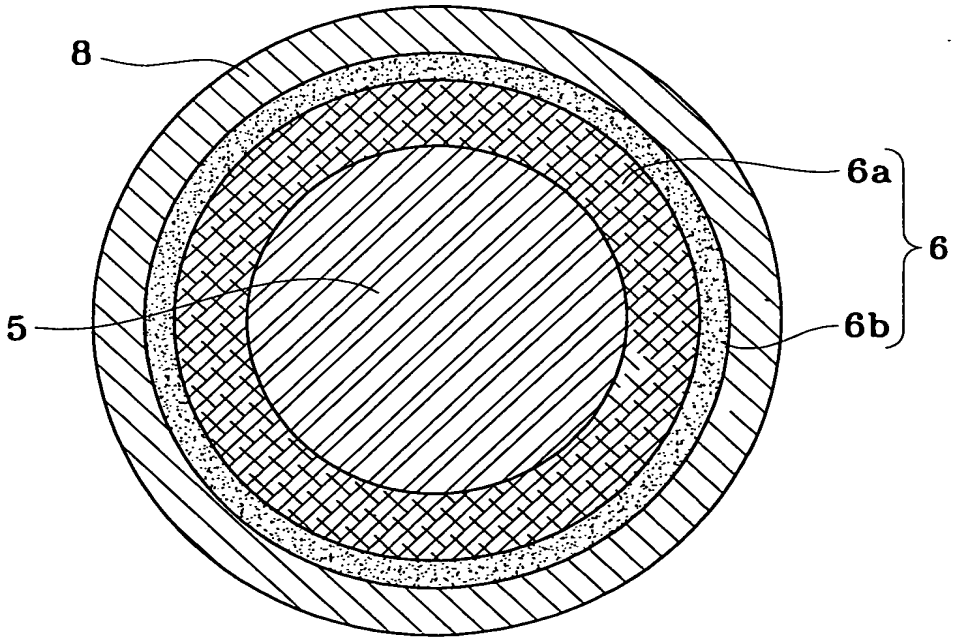
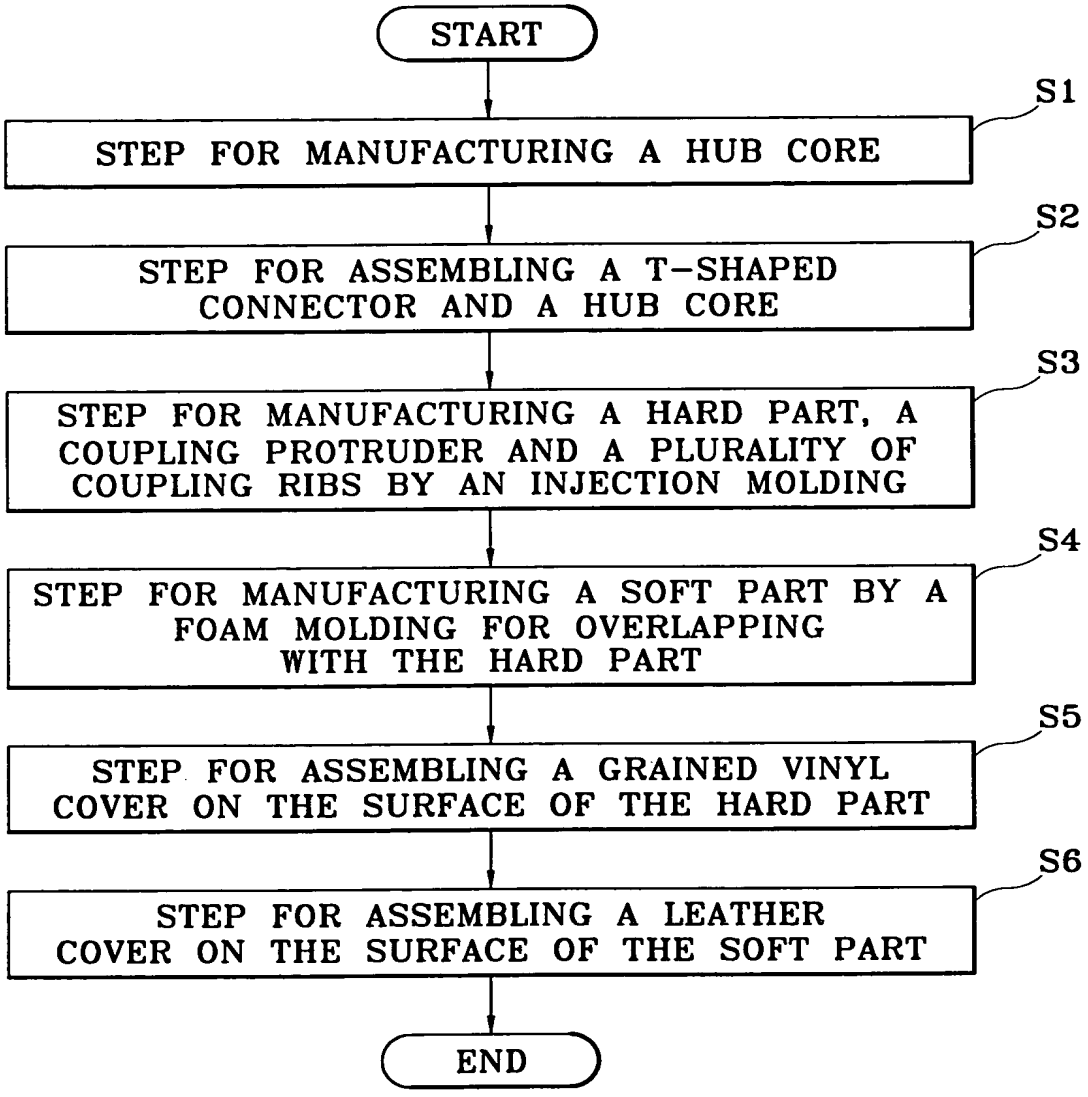


FIG.4


START
S1
STEP FOR MANUFACTURING A HUB CORE
S2
STEP FOR ASSEMBLING A T-SHAPED CONNECTOR AND A HUB CORE
S3
STEP FOR MANUFACTURING A HARD PART, A COUPLING PROTRUDER AND A PLURALITY OF COUPLING RIBS BY AN INJECTION MOLDING
S4
STEP FOR MANUFACTURING A SOFT PART BY A FOAM MOLDING FOR OVERLAPPING WITH THE HARD PART
S5
STEP FOR ASSEMBLING A GRAINED VINYL COVER ON THE SURFACE OF THE HARD PART
S6
STEP FOR ASSEMBLING A LEATHER COVER ON THE SURFACE OF THE SOFT PART
END